Uniwersytet Zielonogórski

Instytut Sterowania i Systemów Informatycznych

Przedmiot: Automatyzacja procesów produkcyjnych

Laboratorium nr. 2

Spis treści:

---

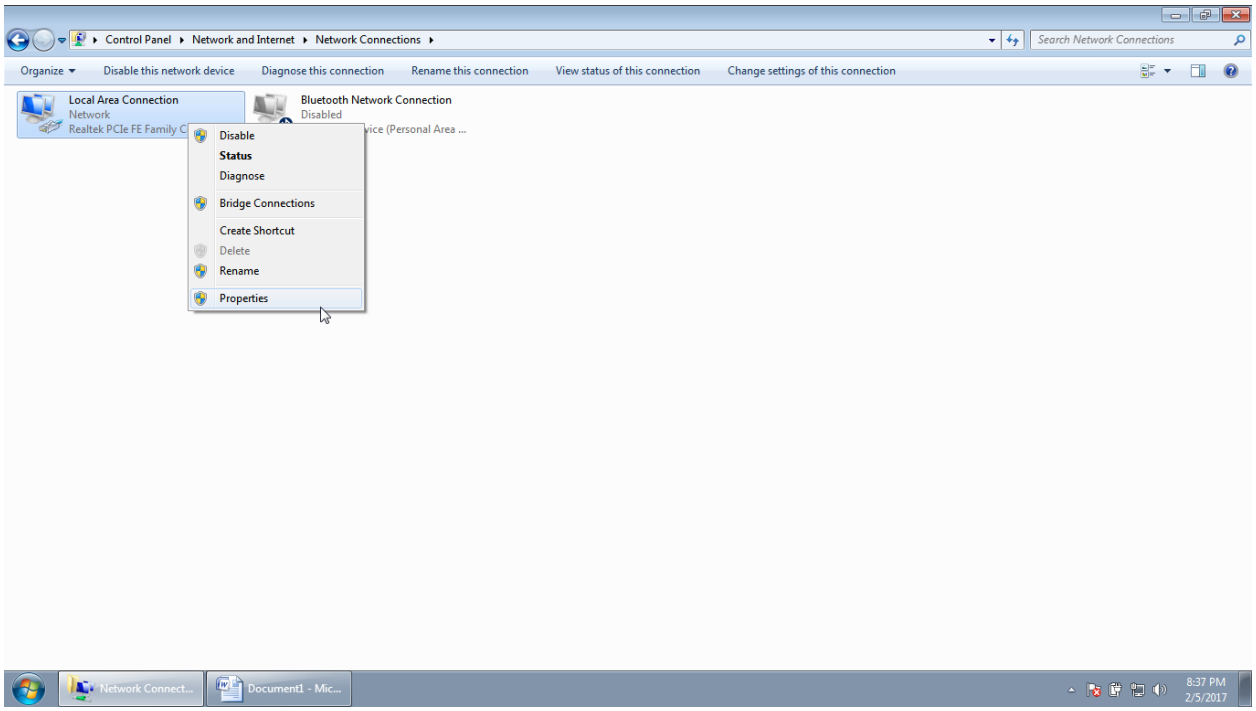
1. Cel:

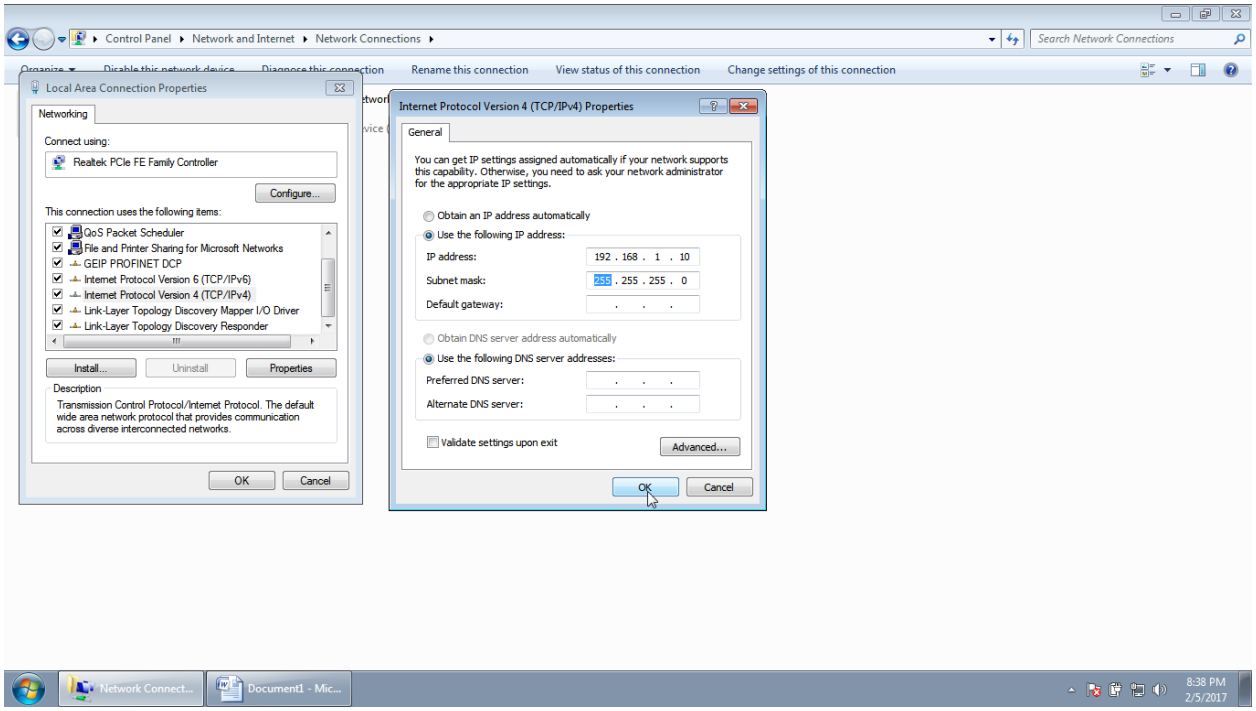
Celem ćwiczenia jest zapoznanie studentów z podstawowa konfiguracja sterowników RX3i.

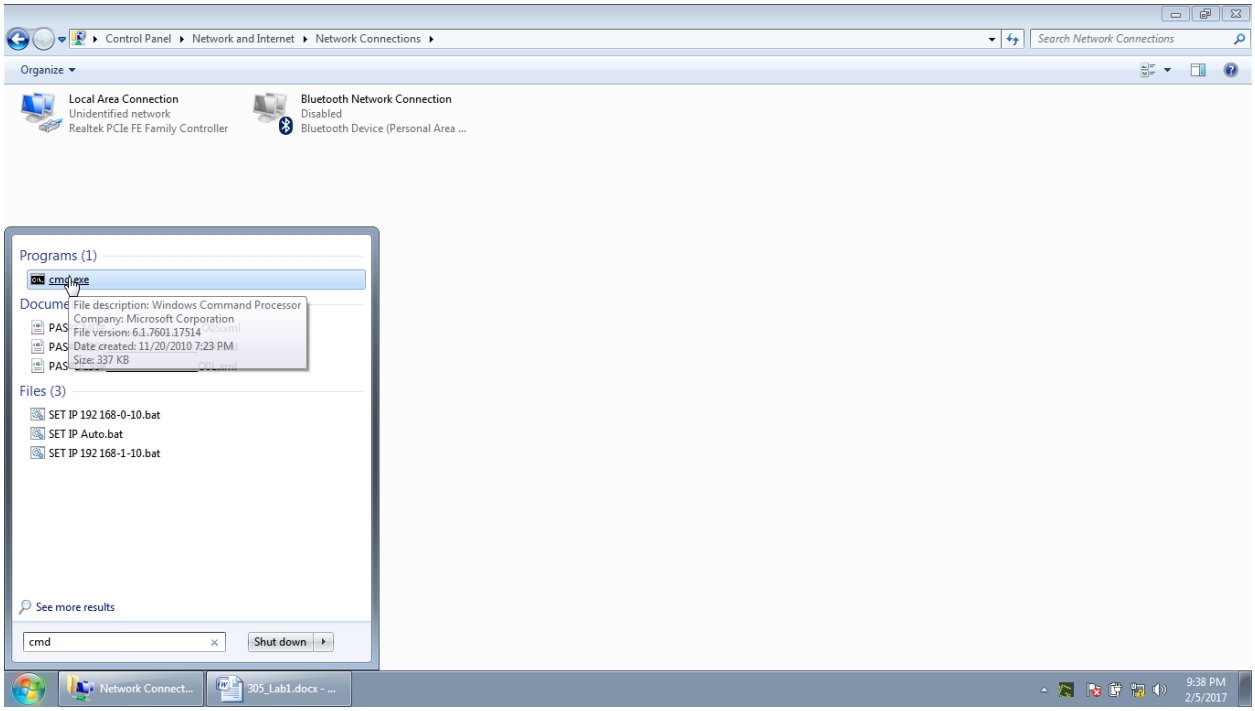
2. Opis:

3. Ćwiczenia do wykonania:

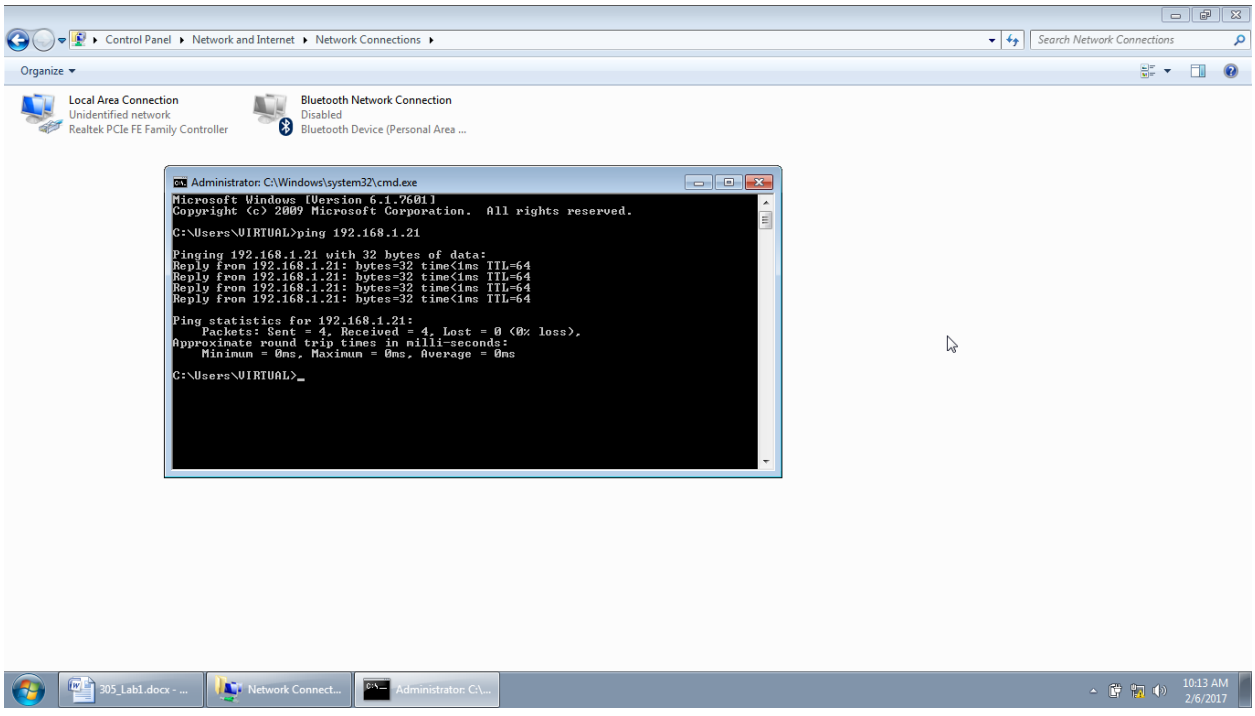
3.1. Konfiguracja karty sieciowej do komunikacji w sieci Ethernet



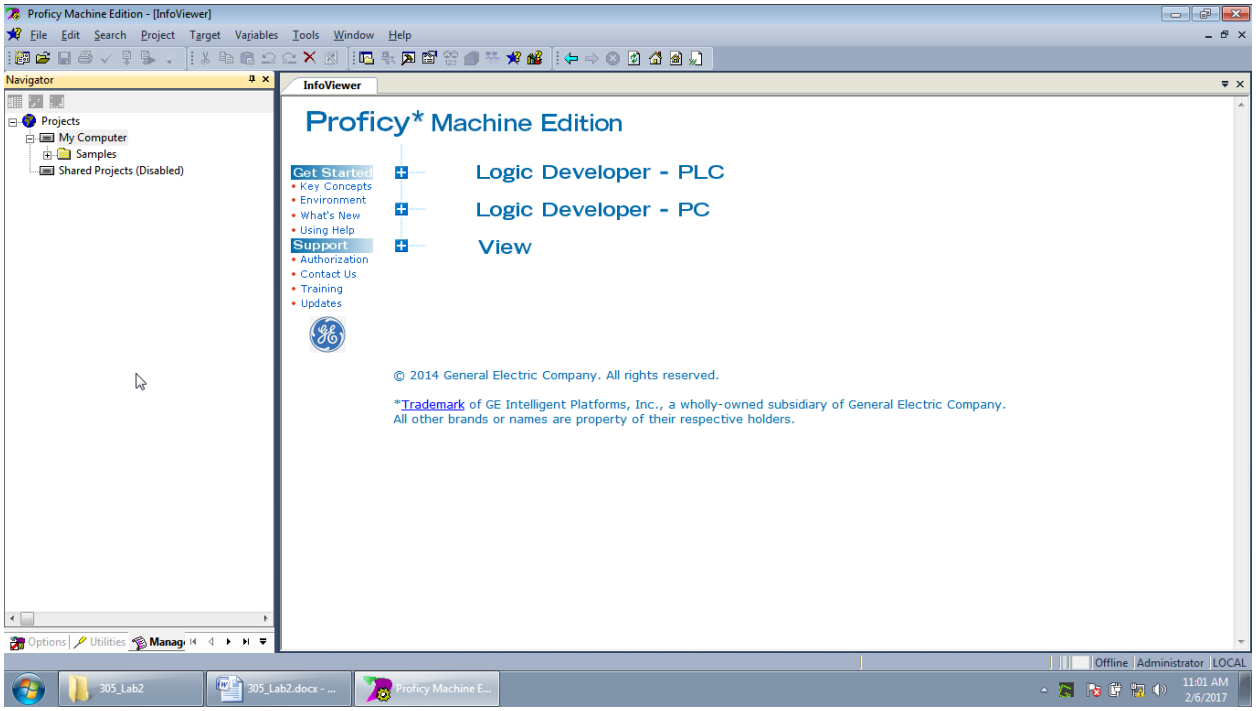


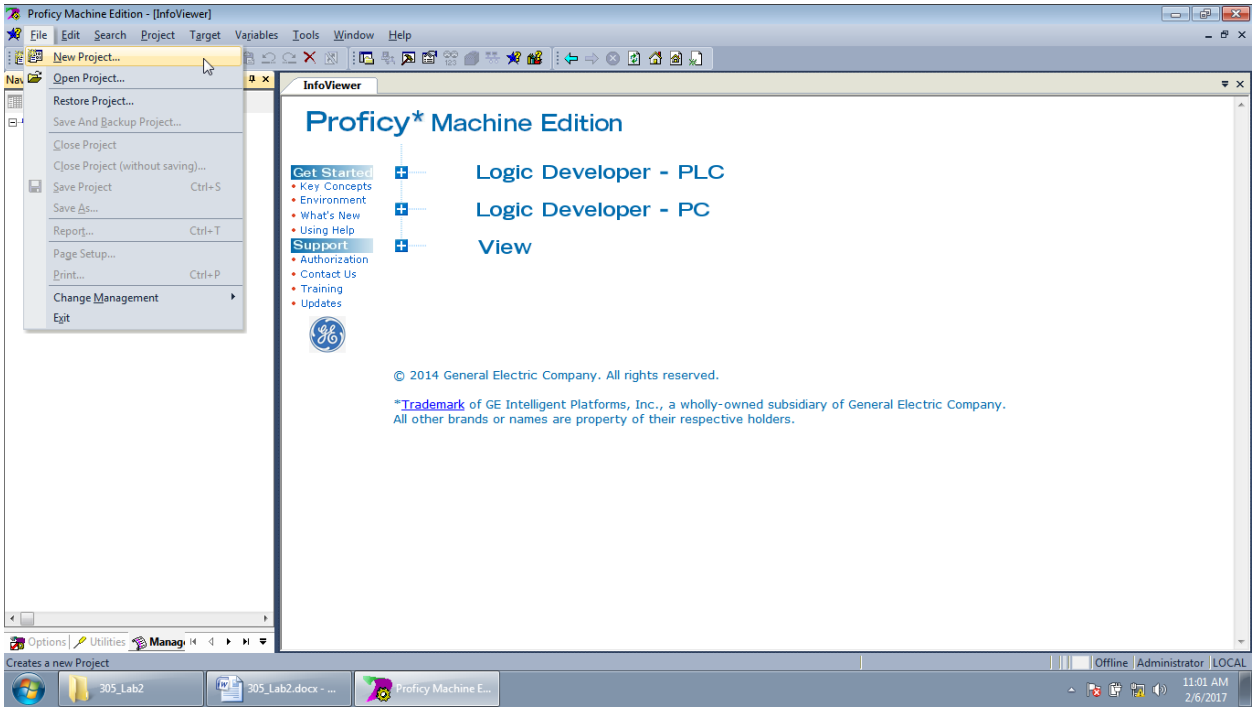


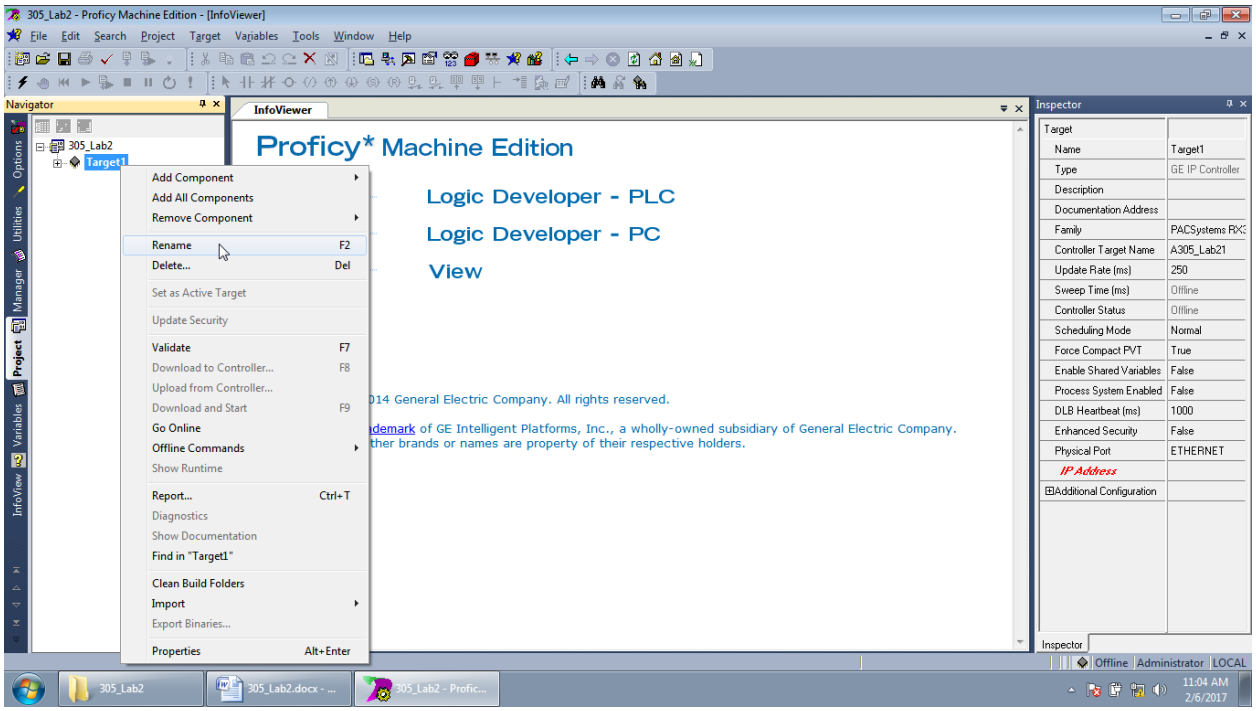
- Kontroler PAC GE RX3i – nr 1 - ping 192.168.1.21
- Kontroler PAC GE RX3i – nr 2 - ping 192.168.1.22



3.2. Tworzenie nowego projektu oraz dodawanie urządzeń






305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
Target1
Add Component
Add All Components
Remove Component
Rename F2
Delete... Del
Set as Active Target
Update Security
Validate F7
Download to Controller... F8
Upload from Controller...
Download and Start F9
Go Online
Offline Commands
Show Runtime
Report... Ctrl+T
Diagnostics
Show Documentation
Find in "Target1"
Clean Build Folders
Import
Export Binaries...
Properties Alt+Enter
InfoViewer
Proficy* Machine Edition
Logic Developer - PLC
Logic Developer - PC
View
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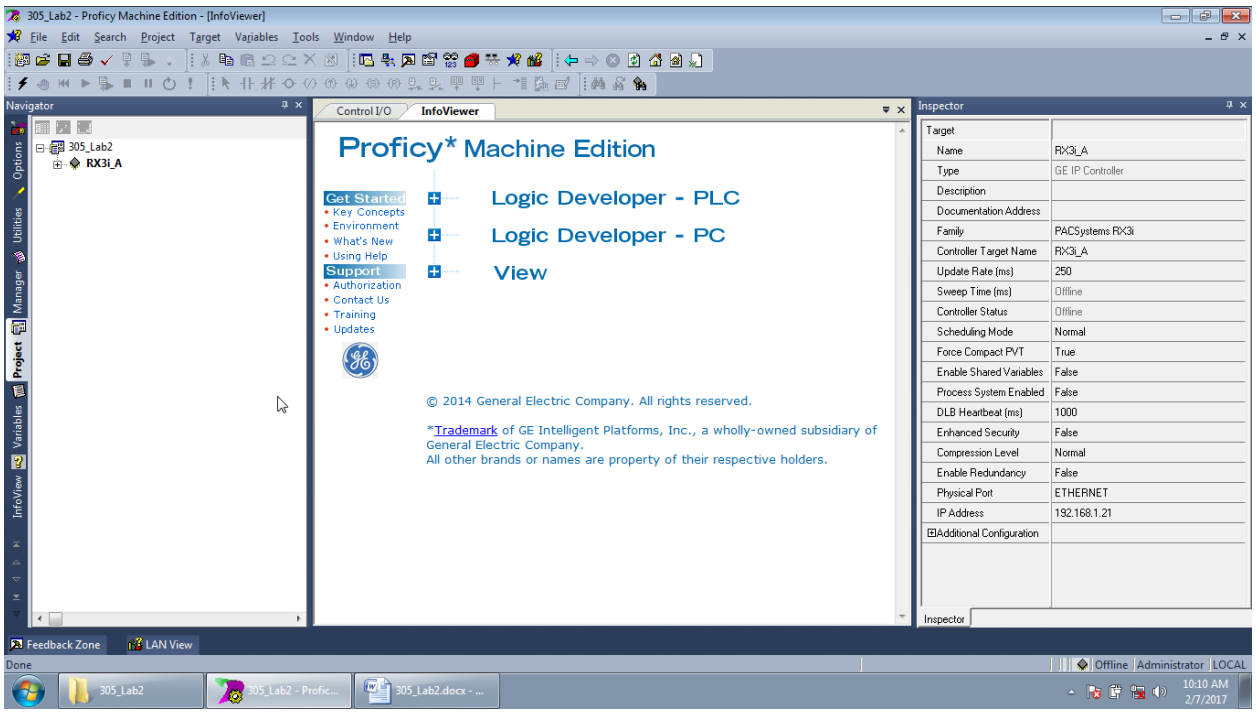
ademark of GE Intelligent Platforms, Inc., a wholly-owned subsidiary of General Electric Company.
ther brands or names are property of their respective holders.
Inspector
Target
Name Target1
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX
Controller Target Name A305_Lab21
Update Rate (ms) 250
Sweep Time (ms) Offline
Controller Status Offline
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Physical Port ETHERNET
IP Address
Additional Configuration
Offline Administrator LOCAL
11:04 AM
2/6/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Control I/O
InfoViewer
Proficy* Machine Edition
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Logic Developer - PC
View
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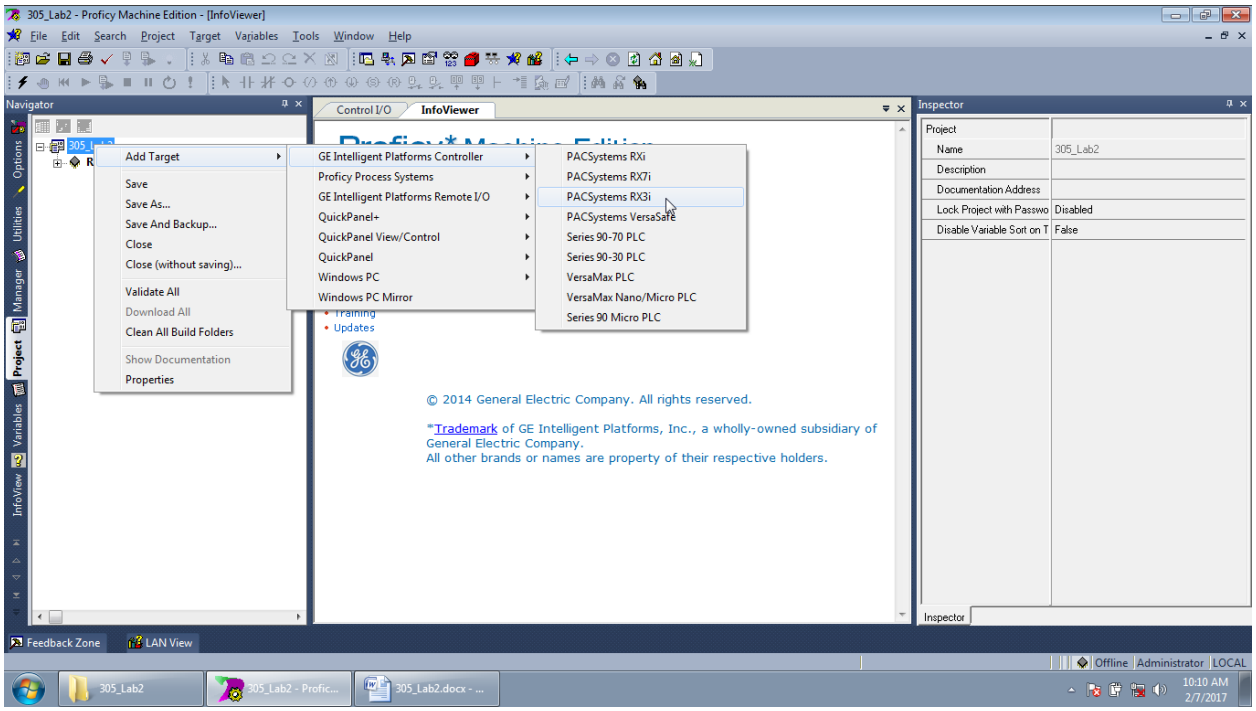
Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) Offline
Controller Status Offline
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Enable Redundancy False
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
Done
Offline Administrator LOCAL
10:10 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
Control I/O InfoViewer
Inspector
Add Target
Save
Save As...
Save And Backup...
Close
Close (without saving)...
Validate All
Download All
Clean All Build Folders
Show Documentation
Properties
GE Intelligent Platforms Controller
Proficy Process Systems
GE Intelligent Platforms Remote I/O
QuickPanel+
QuickPanel View/Control
QuickPanel
Windows PC
Windows PC Mirror
PACSystems RXi
PACSystems RX7i
PACSystems RX3i
PACSystems VersaSafe
Series 90-70 PLC
Series 90-30 PLC
VersaMax PLC
VersaMax Nano/Micro PLC
Series 90 Micro PLC
Training
Updates
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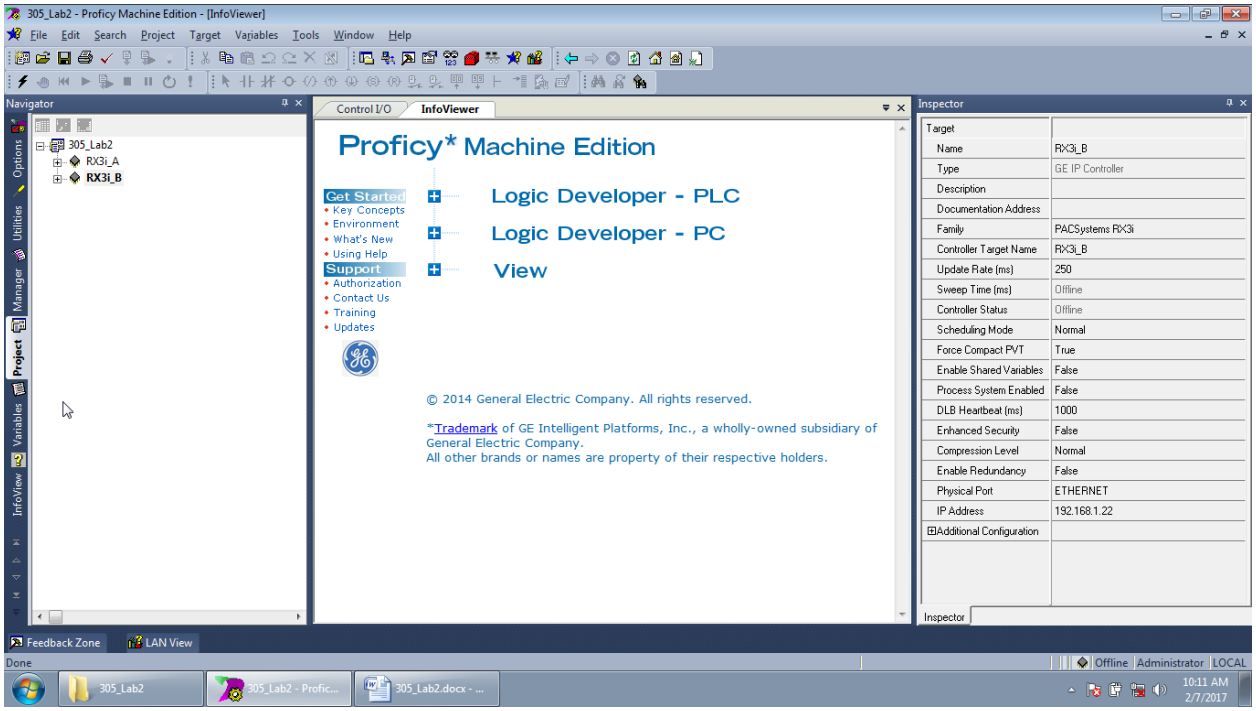
Project
Name 305_Lab2
Description
Documentation Address
Lock Project with Passwo Disabled
Disable Variable Sort on T False
Feedback Zone
LAN View
Offline Administrator LOCAL
10:10 AM 2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
RX3i_B
Control I/O InfoViewer
Proficy* Machine Edition
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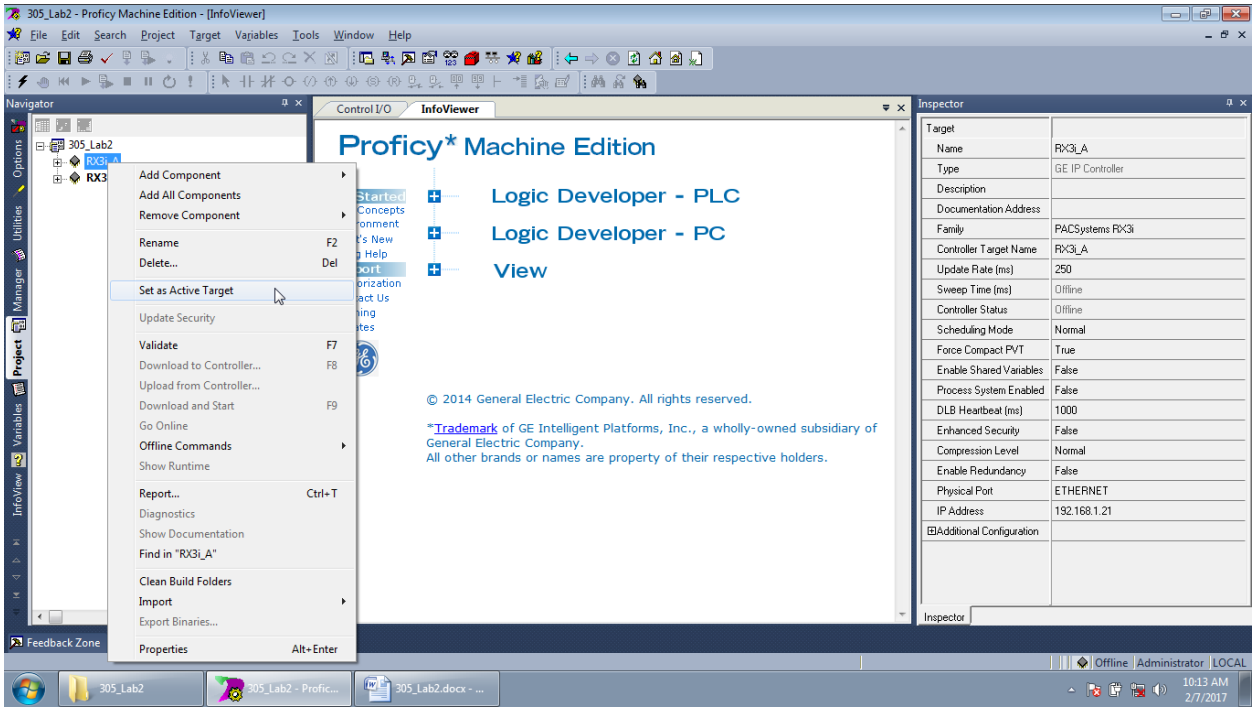
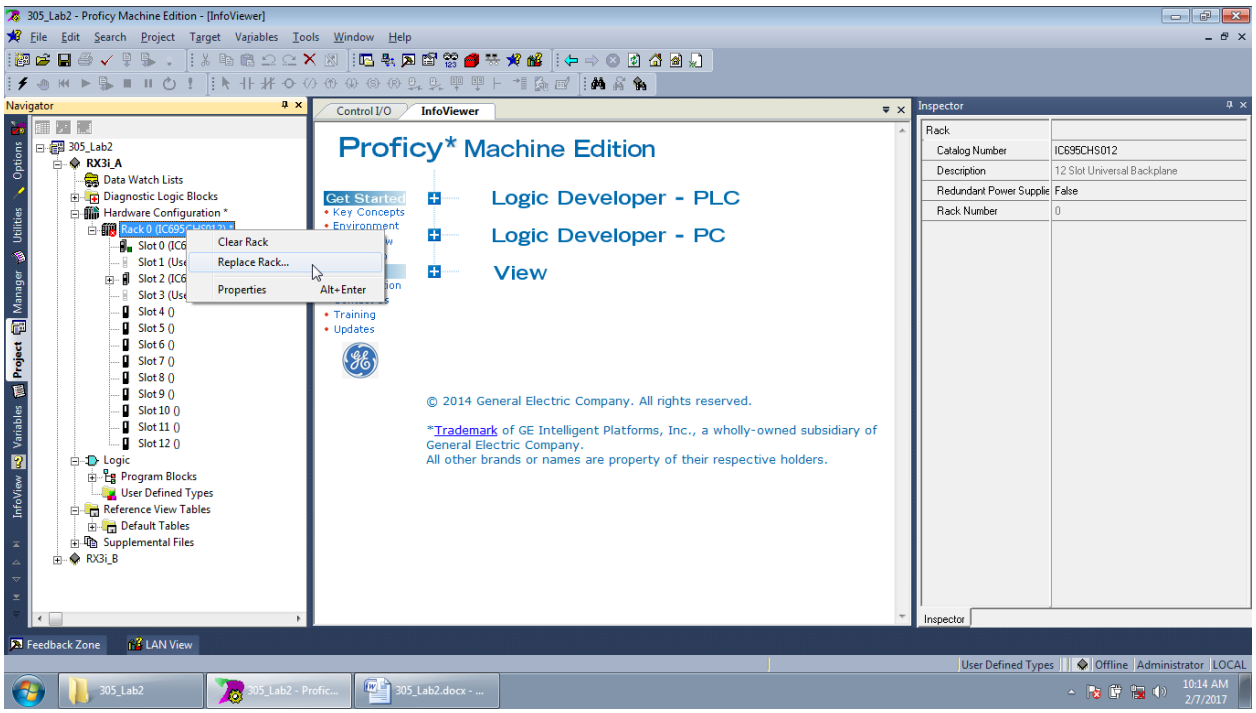
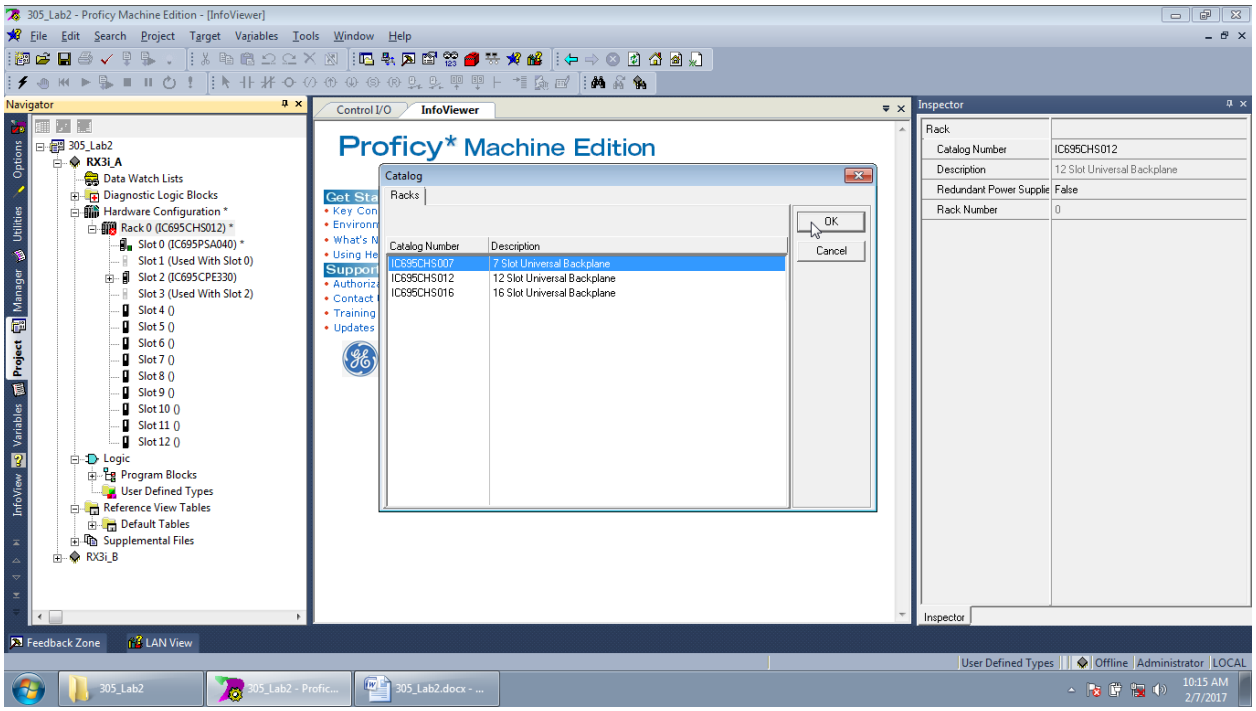
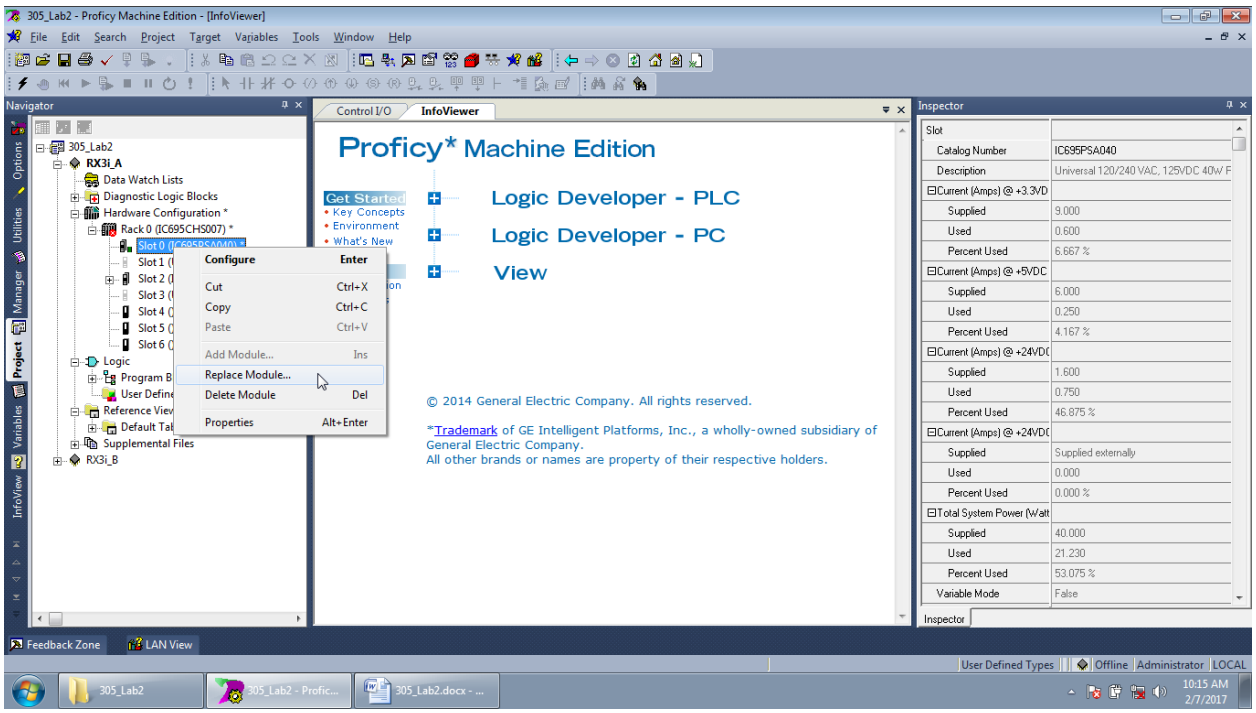
Inspector
Target
Name RX3i_B
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_B
Update Rate (ms) 250
Sweep Time (ms) Offline
Controller Status Offline
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Enable Redundancy False
Physical Port ETHERNET
IP Address 192.168.1.22
Additional Configuration
Feedback Zone
LAN View
Done
Offline Administrator LOCAL
10:11 AM 2/7/2017

3.3. Konfiguracja pierwszego kontrolera






305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS012) *
Slot 0 (IC695PSA040) *
Slot 1 (Used With Slot 0)
Slot 2 (IC695CPE330)
Slot 3 (Used With Slot 2)
Slot 4 ()
Slot 5 ()
Slot 6 ()
Slot 7 ()
Slot 8 ()
Slot 9 ()
Slot 10 ()
Slot 11 ()
Slot 12 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
Control I/O
InfoViewer
Proficy* Machine Edition
Catalog
Racks
Catalog Number
Description
IC695CHS007
7 Slot Universal Backplane
IC695CHS012
12 Slot Universal Backplane
IC695CHS016
16 Slot Universal Backplane
OK
Cancel
Inspector
Rack
Catalog Number
IC695CHS012
Description
12 Slot Universal Backplane
Redundant Power Supplie
False
Rack Number
0
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:15 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS007) *
Slot 0 (IC695PSA040) *
Configure Enter
Cut Ctrl+X
Copy Ctrl+C
Paste Ctrl+V
Add Module... Ins
Replace Module...
Delete Module Del
Properties Alt+Enter
Logic
Supplemental Files
RX3i_B
Control I/O
InfoViewer
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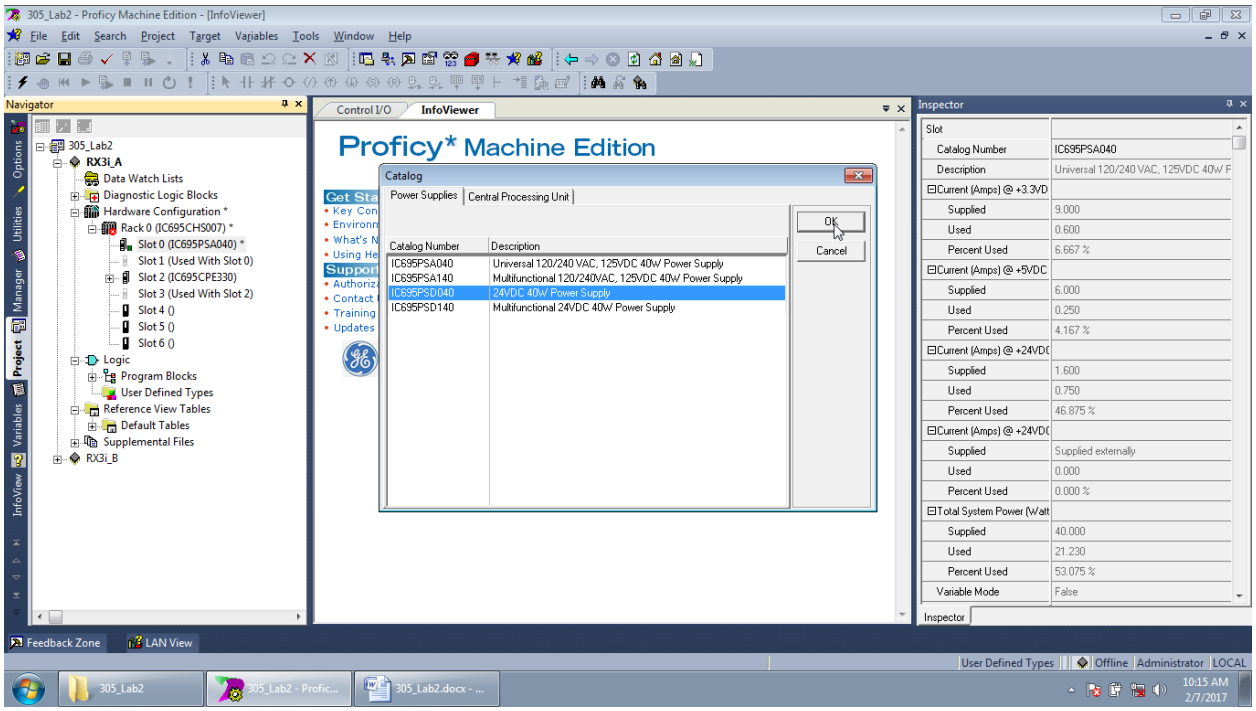
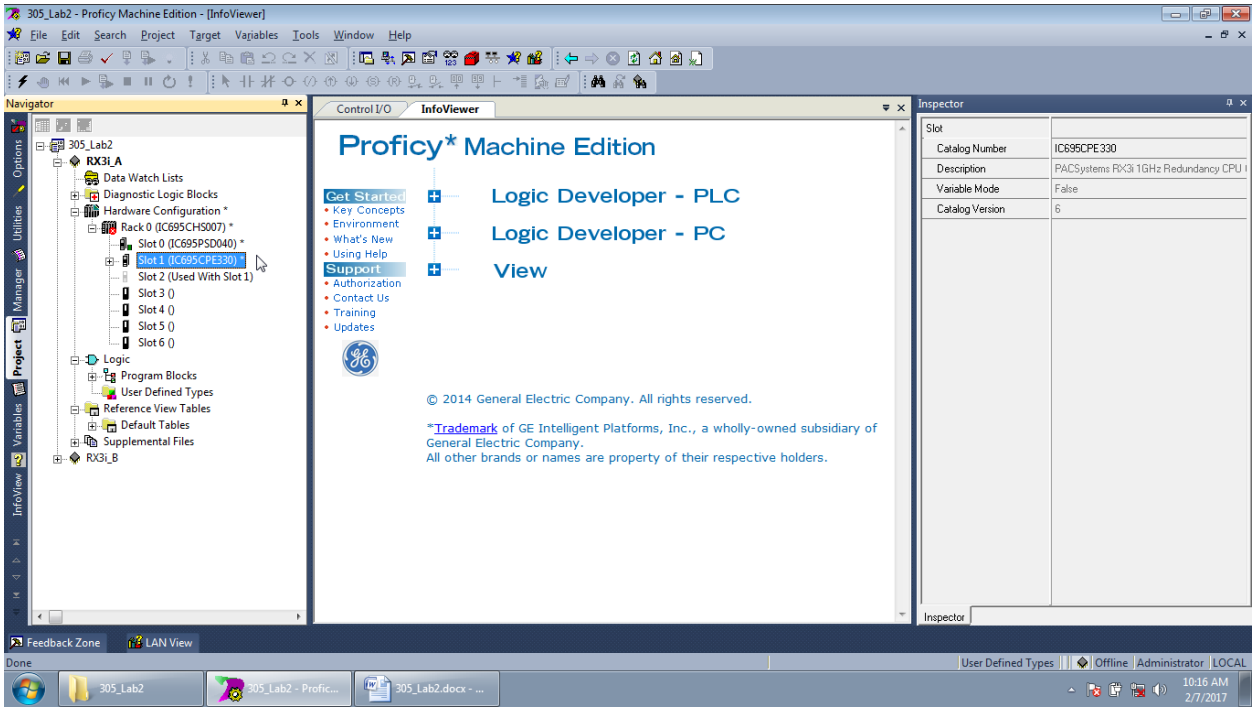
Inspector
Slot
Catalog Number
IC695PSA040
Description
Universal 120/240 VAC, 125VDC 40W F
Current (Amps) @ +3.3VD
Supplied
9.000
Used
0.600
Percent Used
6.667 %
Current (Amps) @ +5VDC
Supplied
6.000
Used
0.250
Percent Used
4.167 %
Current (Amps) @ +24VDC
Supplied
1.600
Used
0.750
Percent Used
46.875 %
Current (Amps) @ +24VDC
Supplied
Supplied externally
Used
0.000
Percent Used
0.000 %
Total System Power (Walt
Supplied
40.000
Used
21.230
Percent Used
53.075 %
Variable Mode
False
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:15 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS007) *
Slot 0 (IC695PSA040) *
Slot 1 (Used With Slot 0)
Slot 2 (IC695CPE330)
Slot 3 (Used With Slot 2)
Slot 4 ()
Slot 5 ()
Slot 6 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
Control I/O
InfoViewer
Proficy* Machine Edition
Catalog
Power Supplies
Central Processing Unit
Catalog Number
Description
IC695PSA040
Universal 120/240 VAC, 125VDC 40W Power Supply
IC695PSA140
Multifunctional 120/240VAC, 125VDC 40W Power Supply
IC695PSD040
24VDC 40W Power Supply
IC695PSD140
Multifunctional 24VDC 40W Power Supply
OK
Cancel
Inspector
Slot
Catalog Number
IC695PSA040
Description
Universal 120/240 VAC, 125VDC 40W
Current (Amps) @ +3.3VD
Supplied
9.000
Used
0.600
Percent Used
6.667 %
Current (Amps) @ +5VDC
Supplied
6.000
Used
0.250
Percent Used
4.167 %
Current (Amps) @ +24VDC
Supplied
1.600
Used
0.750
Percent Used
46.875 %
Current (Amps) @ +24VDC
Supplied
Supplied externally
Used
0.000
Percent Used
0.000 %
Total System Power (Watt
Supplied
40.000
Used
21.230
Percent Used
53.075 %
Variable Mode
False
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:15 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS007) *
Slot 0 (IC695PSD040) *
Slot 1 (IC695CPE330) 1
Slot 2 (Used With Slot 1)
Slot 3 ()
Slot 4 ()
Slot 5 ()
Slot 6 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
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RX3i_B
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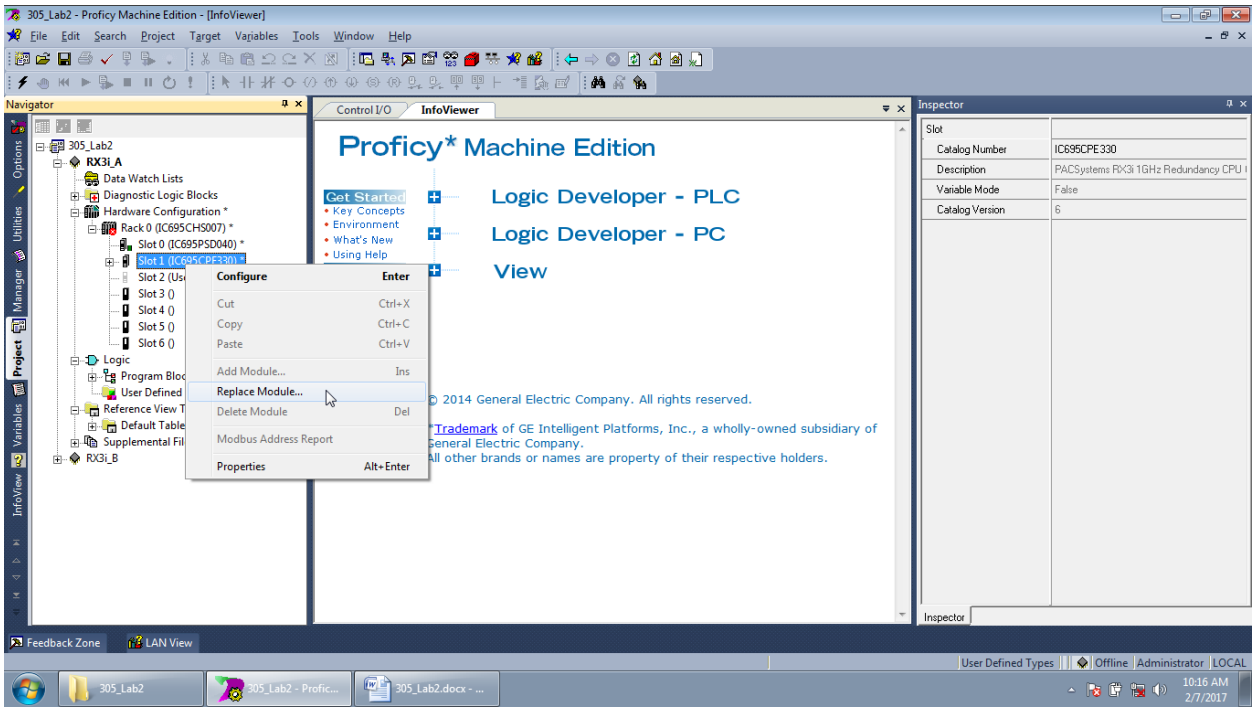
Inspector
Slot
Catalog Number
IC695CPE330
Description
PACSystems RX3i 1GHz Redundancy CPU
Variable Mode
False
Catalog Version
6
Feedback Zone
LAN View
Done
User Defined Types
Offline
Administrator
LOCAL
10:16 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS007) *
Slot 0 (IC695PSD040) *
Slot 1 (IC695CPE330) *
Slot 2 (Us
Slot 3 0
Slot 4 0
Slot 5 0
Slot 6 0
Logic
Program Bloc
User Defined
Reference View T
Default Table
Supplemental Fil
RX3i_B
Configure Enter
Cut Ctrl+X
Copy Ctrl+C
Paste Ctrl+V
Add Module... Ins
Replace Module...
Delete Module Del
Modbus Address Report
Properties Alt+Enter
Control I/O
InfoViewer
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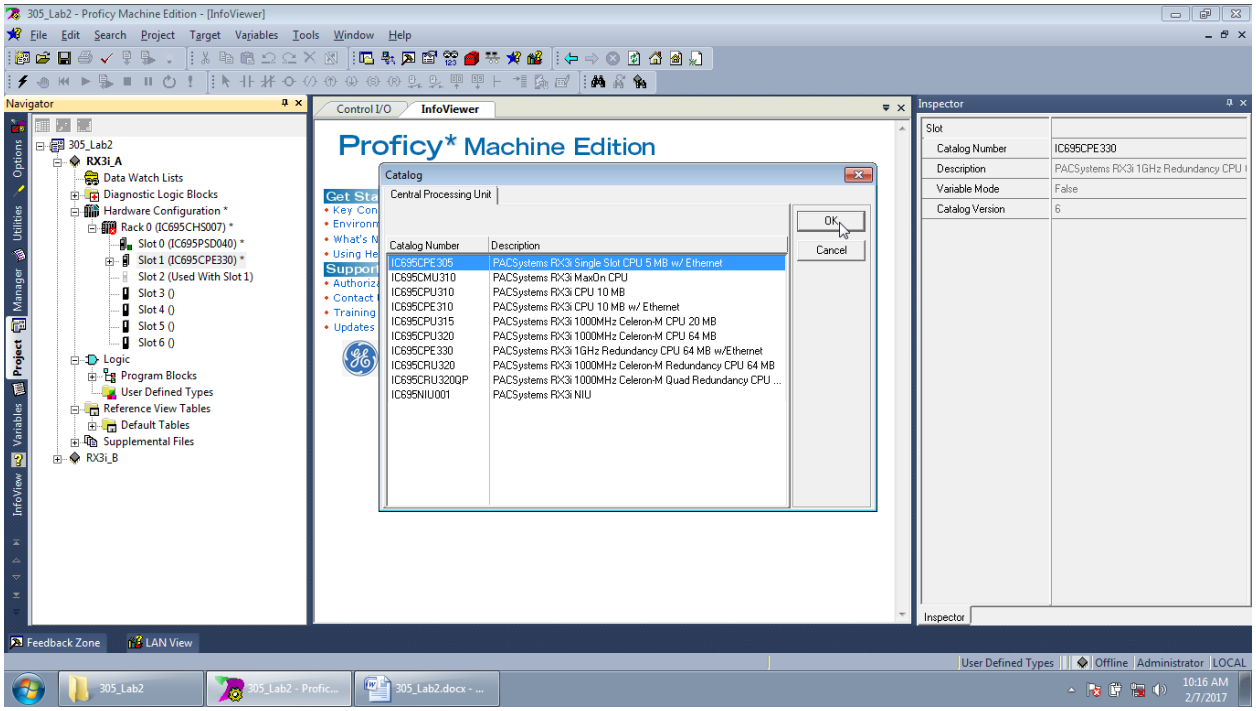
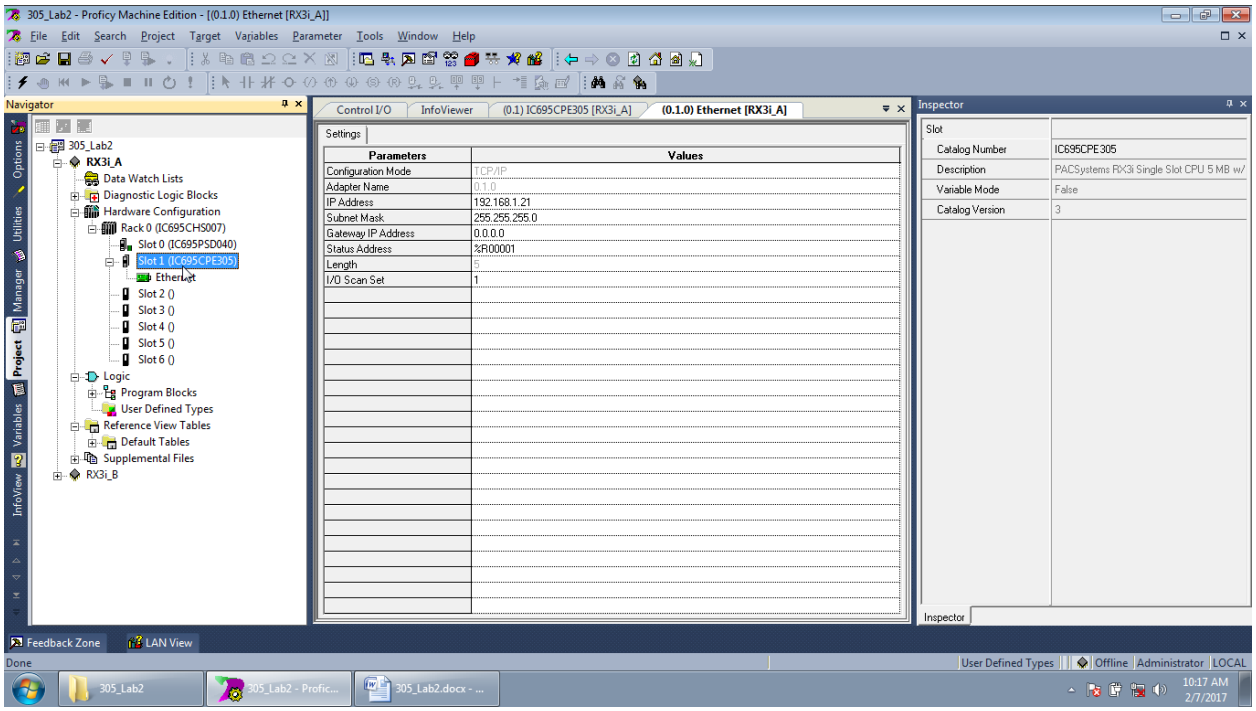
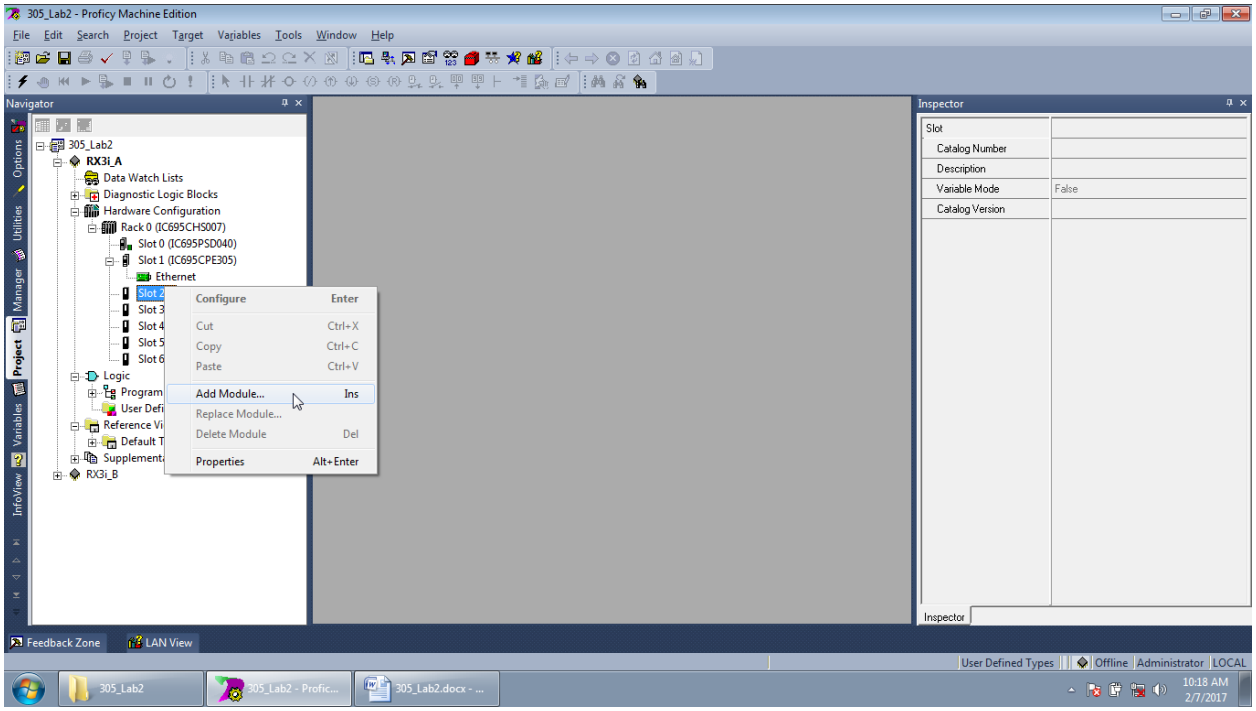
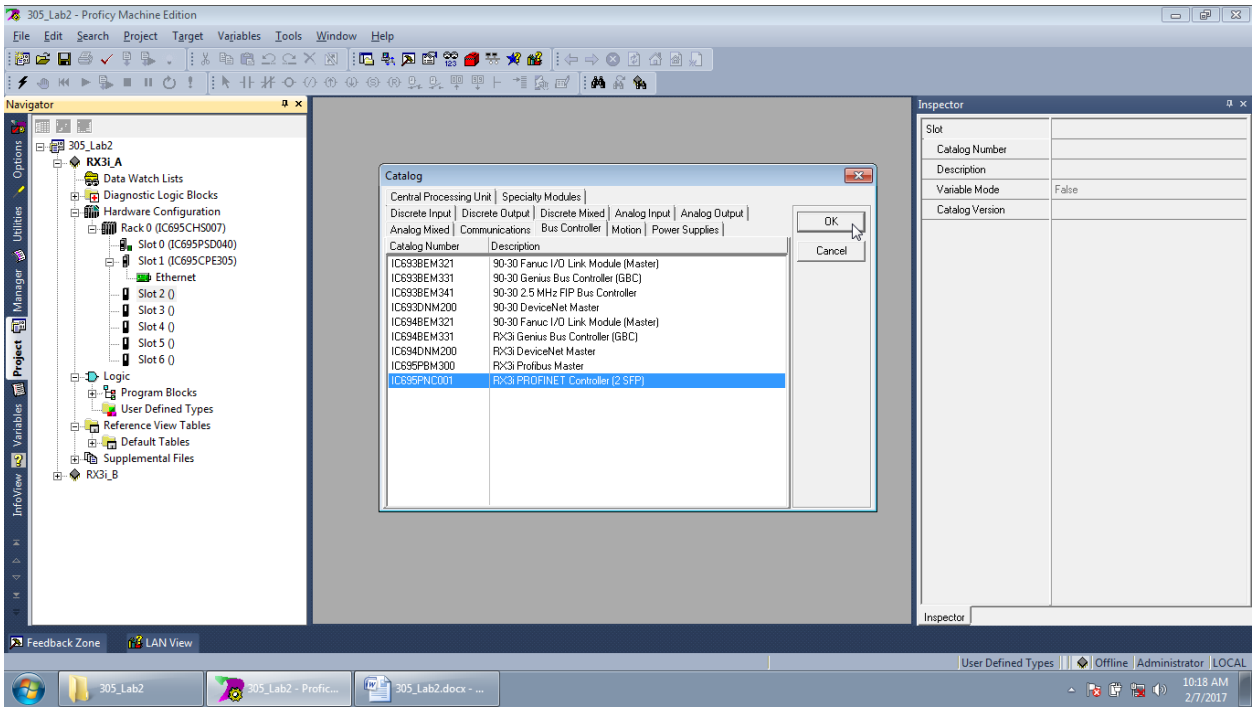
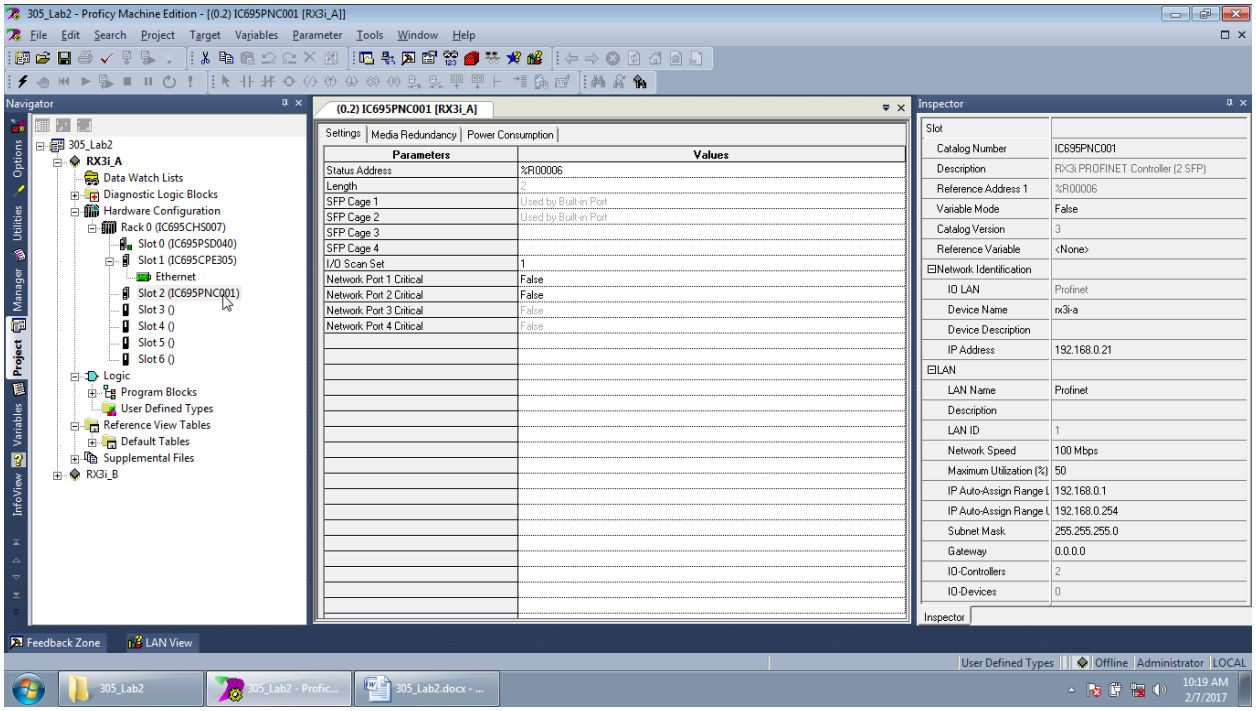
Inspector
Slot
Catalog Number IC695CPE330
Description PACSystems RX3i 1GHz Redundancy CPU
Variable Mode False
Catalog Version 6
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:16 AM
2/7/2017

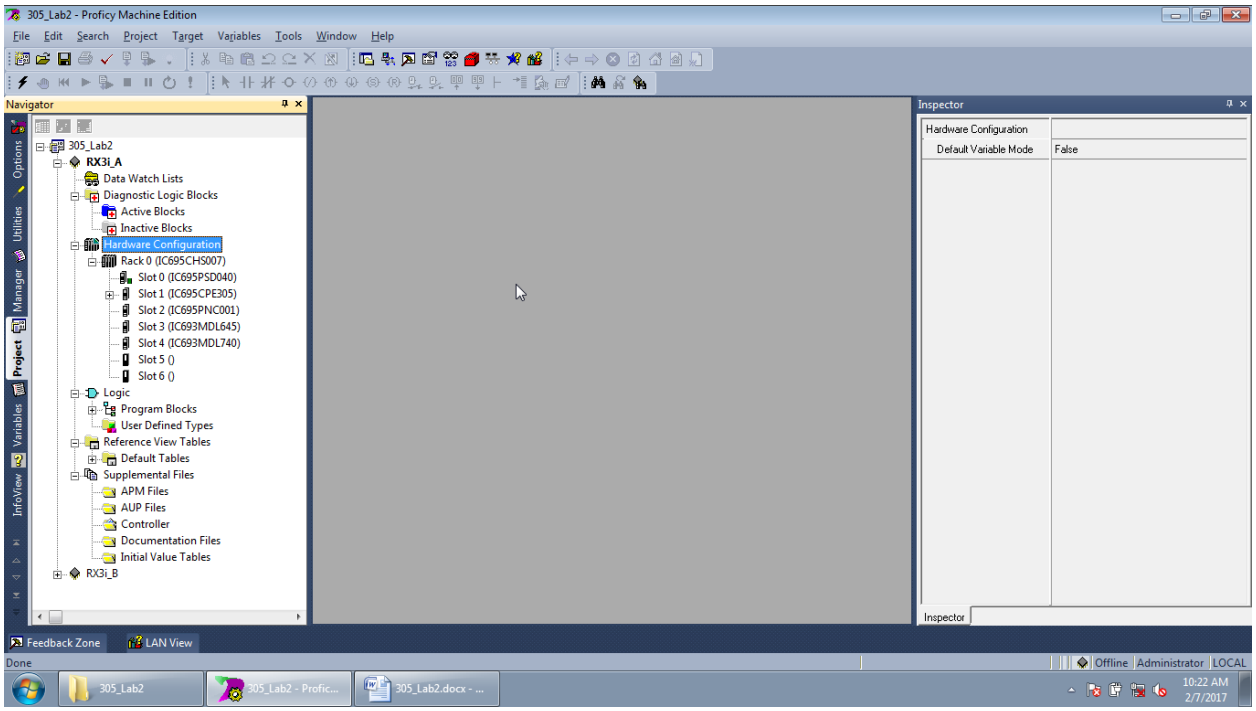

305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration *
Rack 0 (IC695CHS007) *
Slot 0 (IC695PSD040) *
Slot 1 (IC695CPE330) *
Slot 2 (Used With Slot 1)
Slot 3 0
Slot 4 0
Slot 5 0
Slot 6 0
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
Control I/O
InfoViewer
Proficy* Machine Edition
Catalog
Central Processing Unit
OK
Cancel
Catalog Number
Description
IC695CPE305 PACSystems RX3i Single Slot CPU 5 MB w/ Ethernet
IC695CMU310 PACSystems RX3i MaxOn CPU
IC695CPU310 PACSystems RX3i CPU 10 MB
IC695CPE310 PACSystems RX3i CPU 10 MB w/ Ethernet
IC695CPU315 PACSystems RX3i 1000MHz Celeron-M CPU 20 MB
IC695CPU320 PACSystems RX3i 1000MHz Celeron-M CPU 64 MB
IC695CPE330 PACSystems RX3i 1GHz Redundancy CPU 64 MB w/Ethernet
IC695CRU320 PACSystems RX3i 1000MHz Celeron-M Redundancy CPU 64 MB
IC695CRU320QP PACSystems RX3i 1000MHz Celeron-M Quad Redundancy CPU ...
IC695NIU001 PACSystems RX3i NIU
Inspector
Slot
Catalog Number IC695CPE330
Description PACSystems RX3i 1GHz Redundancy CPU
Variable Mode False
Catalog Version 6
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:16 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [(0.1.0) Ethernet [RX3i_A]]
File Edit Search Project Target Variables Parameter Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration
Rack 0 (IC695CHS007)
Slot 0 (IC695PSD040)
Slot 1 (IC695CPE305)
Ethernet
Slot 2 ()
Slot 3 ()
Slot 4 ()
Slot 5 ()
Slot 6 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
Control I/O
InfoViewer
(0.1) IC695CPE305 [RX3i_A]
(0.1.0) Ethernet [RX3i_A]
Settings
Parameters
Values
Configuration Mode
TCP/IP
Adapter Name
0.1.0
IP Address
192.168.1.21
Subnet Mask
255.255.255.0
Gateway IP Address
0.0.0.0
Status Address
%R00001
Length
5
I/O Scan Set
1
Inspector
Slot
Catalog Number
IC695CPE305
Description
PACSystems RX3i Single Slot CPU 5 MB w/
Variable Mode
False
Catalog Version
3
Feedback Zone
LAN View
Done
User Defined Types
Offline
Administrator
LOCAL
10:17 AM
2/7/2017


305_Lab2 - Proficy Machine Edition
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration
Rack 0 (IC695CHS007)
Slot 0 (IC695PSD040)
Slot 1 (IC695CPE305)
Ethernet
Slot 2
Slot 3
Slot 4
Slot 5
Slot 6
Logic
RX3i_B
Configure Enter
Cut Ctrl+X
Copy Ctrl+C
Paste Ctrl+V
Add Module... Ins
Replace Module...
Delete Module Del
Properties Alt+Enter
Inspector
Slot
Catalog Number
Description
Variable Mode
False
Catalog Version
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:18 AM
2/7/2017


305_Lab2 - Proficy Machine Edition
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration
Rack 0 (IC695CHS007)
Slot 0 (IC695PSD040)
Slot 1 (IC695CPE305)
Ethernet
Slot 2 ()
Slot 3 ()
Slot 4 ()
Slot 5 ()
Slot 6 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
Catalog
Central Processing Unit
Specialty Modules
Discrete Input
Discrete Output
Discrete Mixed
Analog Input
Analog Output
Analog Mixed
Communications
Bus Controller
Motion
Power Supplies
OK
Cancel
Catalog Number
Description
IC693BEM321
90-30 Fanuc I/O Link Module (Master)
IC693BEM331
90-30 Genius Bus Controller (GBC)
IC693BEM341
90-30 2.5 MHz FIP Bus Controller
IC693DNM200
90-30 DeviceNet Master
IC694BEM321
90-30 Fanuc I/O Link Module (Master)
IC694BEM331
RX3i Genius Bus Controller (GBC)
IC694DNM200
RX3i DeviceNet Master
IC695PBM300
RX3i Profibus Master
IC695PNC001
RX3i PROFINET Controller (2 SFP)
Inspector
Slot
Catalog Number
Description
Variable Mode
False
Catalog Version
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:18 AM
2/7/2017

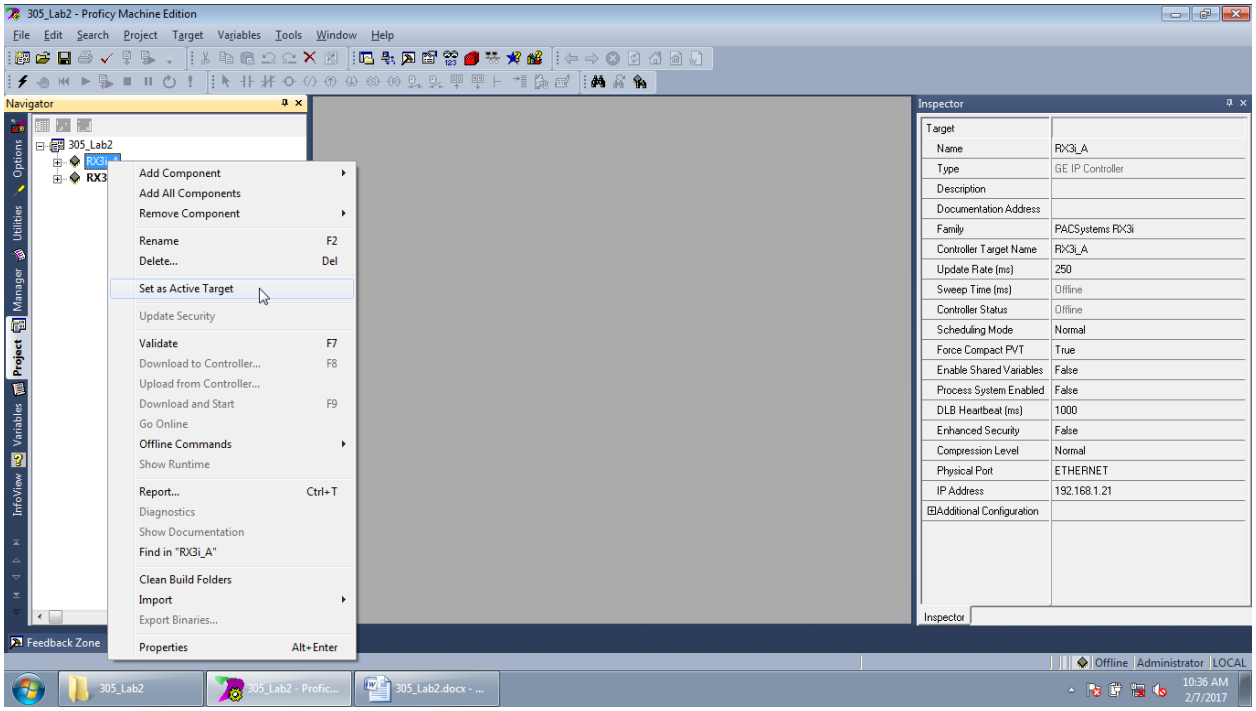

305_Lab2 - Proficy Machine Edition - [(0.2) IC695PNC001 [RX3i_A]]
File Edit Search Project Target Variables Parameter Tools Window Help
Navigator
305_Lab2
RX3i_A
Data Watch Lists
Diagnostic Logic Blocks
Hardware Configuration
Rack 0 (IC695CHS007)
Slot 0 (IC695PSD040)
Slot 1 (IC695CPE305)
Ethernet
Slot 2 (IC695PNC001)
Slot 3 ()
Slot 4 ()
Slot 5 ()
Slot 6 ()
Logic
Program Blocks
User Defined Types
Reference View Tables
Default Tables
Supplemental Files
RX3i_B
(0.2) IC695PNC001 [RX3i_A]
Settings
Media Redundancy
Power Consumption
Parameters
Values
Status Address
%R00006
Length
2
SFP Cage 1
Used by Built-in Port
SFP Cage 2
Used by Built-in Port
SFP Cage 3
SFP Cage 4
I/O Scan Set
1
Network Port 1 Critical
False
Network Port 2 Critical
False
Network Port 3 Critical
False
Network Port 4 Critical
False
Inspector
Slot
Catalog Number
IC695PNC001
Description
RX3i PROFINET Controller (2 SFP)
Reference Address 1
%R00006
Variable Mode
False
Catalog Version
3
Reference Variable
<None>
Network Identification
IO LAN
Profinet
Device Name
rx3i-a
Device Description
IP Address
192.168.0.21
LAN
LAN Name
Profinet
Description
LAN ID
1
Network Speed
100 Mbps
Maximum Utilization (%)
50
IP Auto-Assign Range L
192.168.0.1
IP Auto-Assign Range L
192.168.0.254
Subnet Mask
255.255.255.0
Gateway
0.0.0.0
IO-Controllers
2
IO-Devices
0
Feedback Zone
LAN View
User Defined Types
Offline
Administrator
LOCAL
10:19 AM
2/7/2017

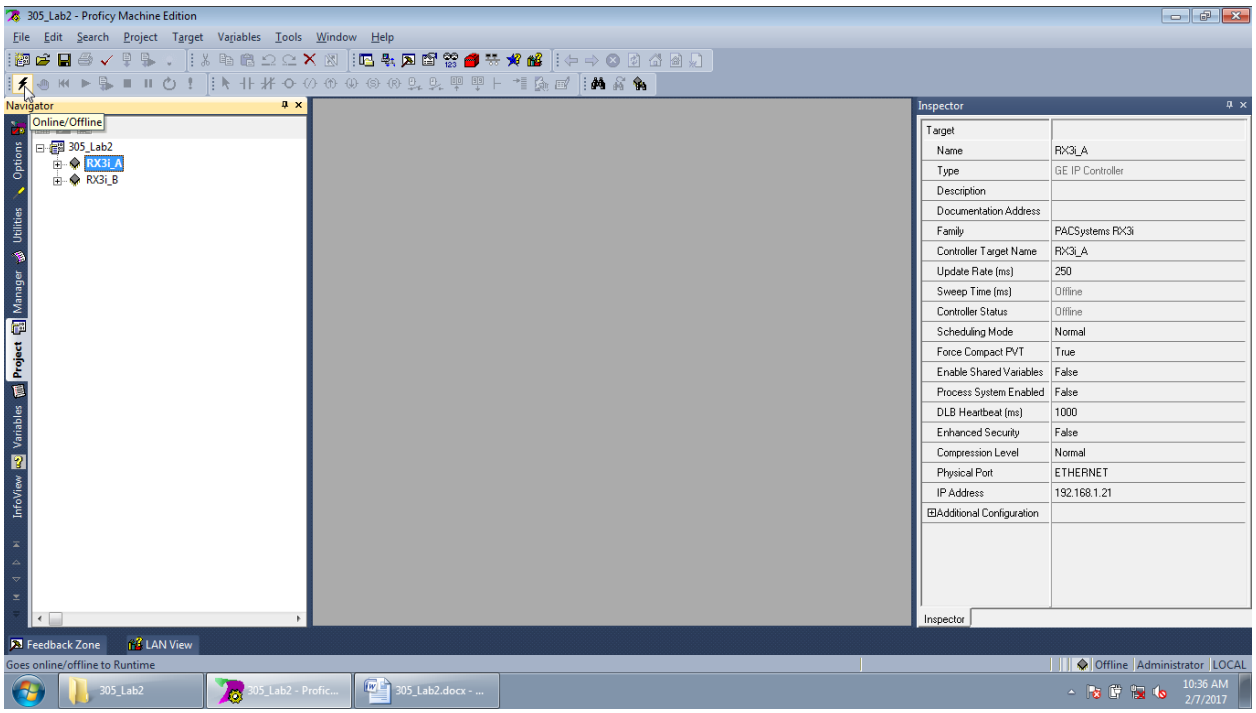


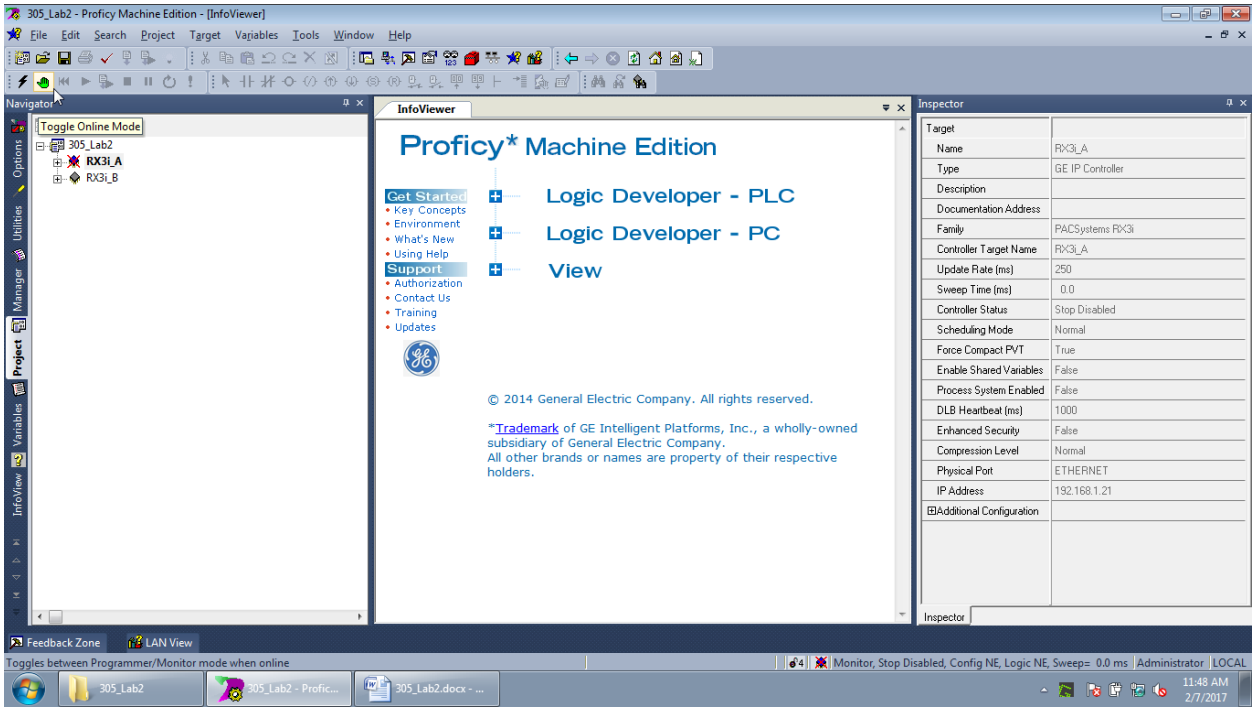
3.4. Konfiguracja drugiego kontrolera

Konfiguracje przeprowadzi na podstawie konfiguracji pierwszego kontrolera oraz dokumentacji techniczno-ruchowej. Zwrócić uwagę na moduły zainstalowane w głównej szafie sterowniczej.

3.5. Wgrywanie ustawień do pierwszego kontrolera






305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
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Toggle Online Mode
305_Lab2
RX3i_A
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Logic Developer - PC
View
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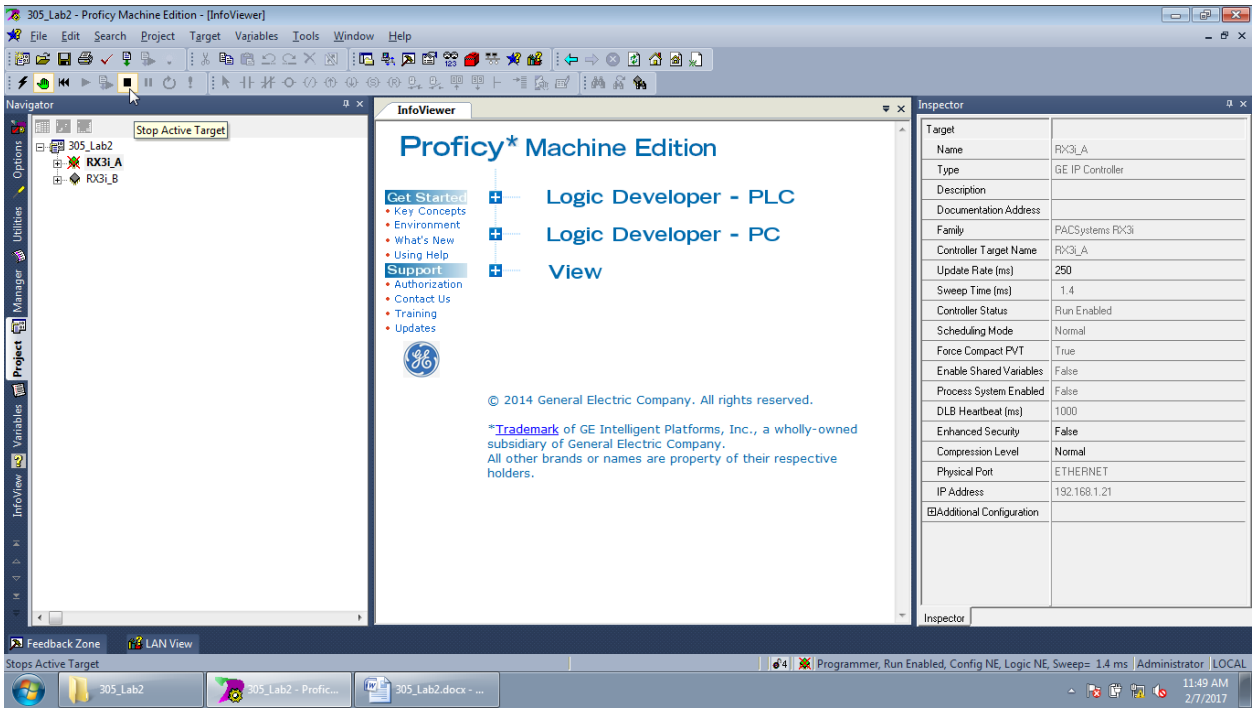
Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) 0.0
Controller Status Stop Disabled
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
Toggles between Programmer/Monitor mode when online
Monitor, Stop Disabled, Config NE, Logic NE, Sweep= 0.0 ms
Administrator
LOCAL
11:48 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
Stop Active Target
305_Lab2
RX3i_A
RX3i_B
InfoViewer
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Logic Developer - PC
View
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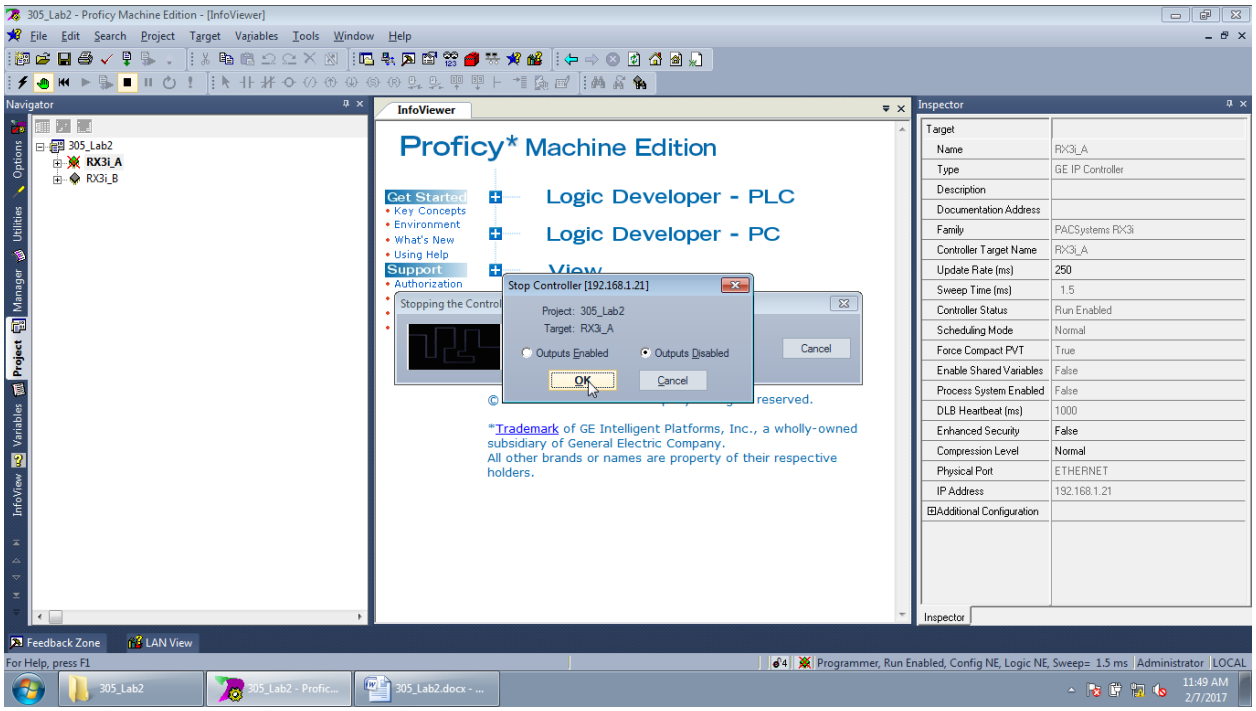
Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) 1.4
Controller Status Run Enabled
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
Stops Active Target
Programmer, Run Enabled, Config NE, Logic NE, Sweep= 1.4 ms
Administrator
LOCAL
11:49 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
RX3i_B
InfoViewer
Proficy* Machine Edition
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Using Help
Support
Authorization
Logic Developer - PLC
Logic Developer - PC
View
Stop Controller [192.168.1.21]
Project: 305_Lab2
Target: RX3i_A
Outputs Enabled
Outputs Disabled
OK
Cancel
Stopping the Control
Cancel
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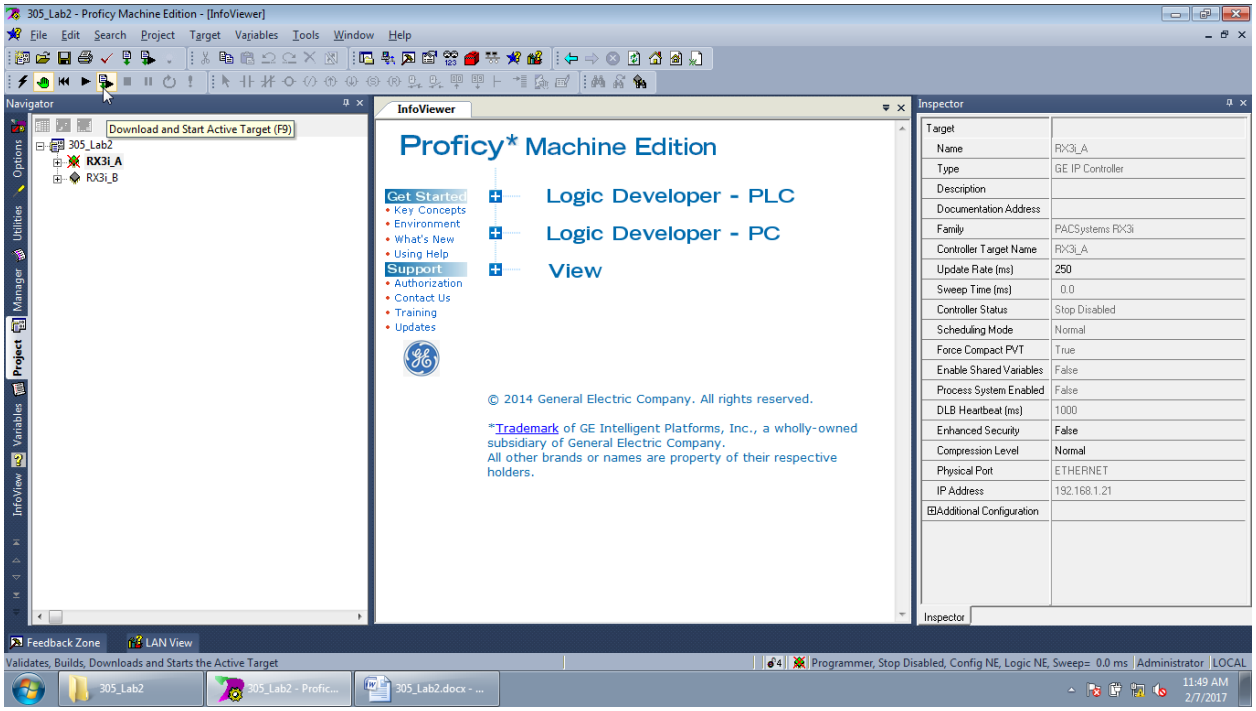
Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) 1.5
Controller Status Run Enabled
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
For Help, press F1
Programmer, Run Enabled, Config NE, Logic NE, Sweep= 1.5 ms Administrator LOCAL
305_Lab2
305_Lab2 - Profic...
305_Lab2.docx - ...
11:49 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
Download and Start Active Target (F9)
305_Lab2
RX3i_A
RX3i_B
InfoViewer
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View
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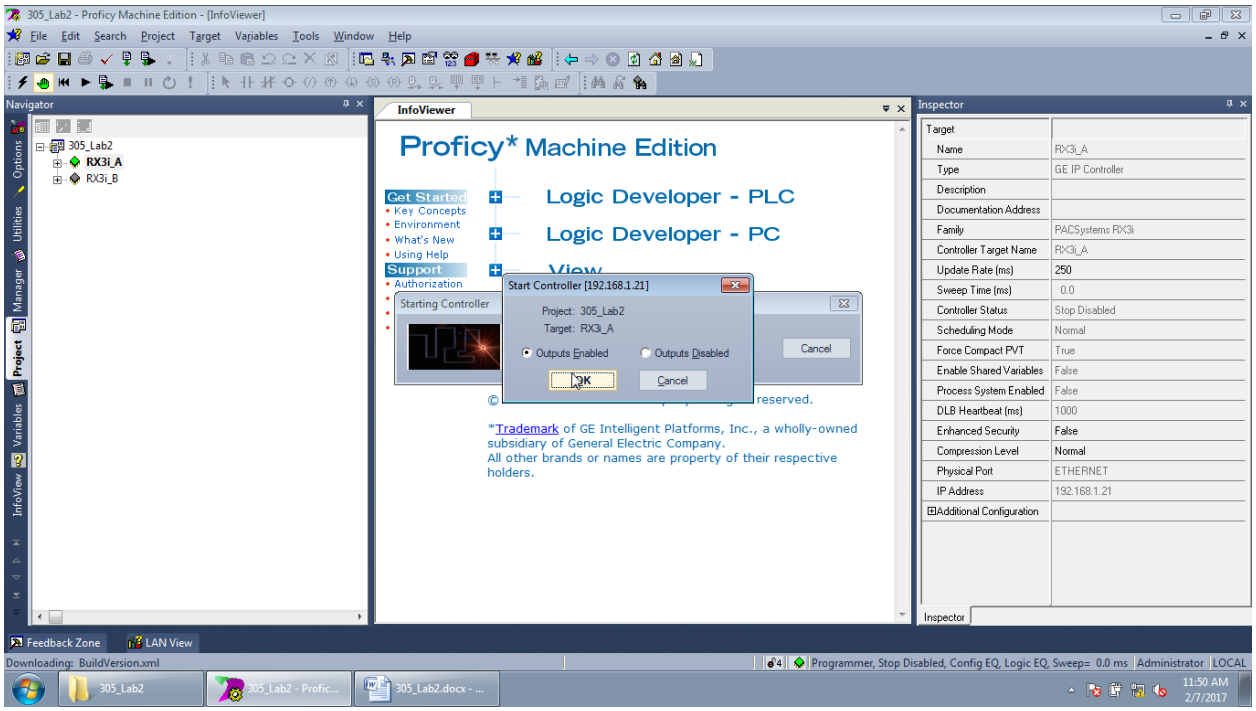
Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) 0.0
Controller Status Stop Disabled
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
Validates, Builds, Downloads and Starts the Active Target
Programmer, Stop Disabled, Config NE, Logic NE, Sweep= 0.0 ms Administrator LOCAL
305_Lab2
305_Lab2 - Profic...
305_Lab2.docx - ...
11:49 AM
2/7/2017


305_Lab2 - Proficy Machine Edition - [InfoViewer]
File Edit Search Project Target Variables Tools Window Help
Navigator
305_Lab2
RX3i_A
RX3i_B
InfoViewer
Proficy* Machine Edition
Get Started
Key Concepts
Environment
What's New
Using Help
Support
Authorization
Logic Developer - PLC
Logic Developer - PC
Start Controller [192.168.1.21]
Project: 305_Lab2
Target: RX3i_A
Outputs Enabled
Outputs Disabled
OK
Cancel
Starting Controller
Cancel
reserved.
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Inspector
Target
Name RX3i_A
Type GE IP Controller
Description
Documentation Address
Family PACSystems RX3i
Controller Target Name RX3i_A
Update Rate (ms) 250
Sweep Time (ms) 0.0
Controller Status Stop Disabled
Scheduling Mode Normal
Force Compact PVT True
Enable Shared Variables False
Process System Enabled False
DLB Heartbeat (ms) 1000
Enhanced Security False
Compression Level Normal
Physical Port ETHERNET
IP Address 192.168.1.21
Additional Configuration
Feedback Zone
LAN View
Downloading: BuildVersion.xml
Programmer, Stop Disabled, Config EQ, Logic EQ, Sweep= 0.0 ms
Administrator
LOCAL
305_Lab2
305_Lab2 - Profic...
305_Lab2.docx - ...
11:50 AM
2/7/2017

3.6. Wgrywanie ustawień do drugiego kontrolera

Wgrywanie ustawień odbywa sie na tej samej zasadzie jak przy pierwszym kontrolerze.

UWAGA!!!: Istniej możliwości wgrywania ustawień tylko i wyłącznie do jednego urządzenia. Aby wgrać ustawienia do drugiego kontrolera należy ustawić kontroler, jako aktywny w programie PME (rysunek poniżej). Jeżeli chcemy wgrać ustawienia pierwszego kontrolera należy go ustawić ponownie na aktywny.